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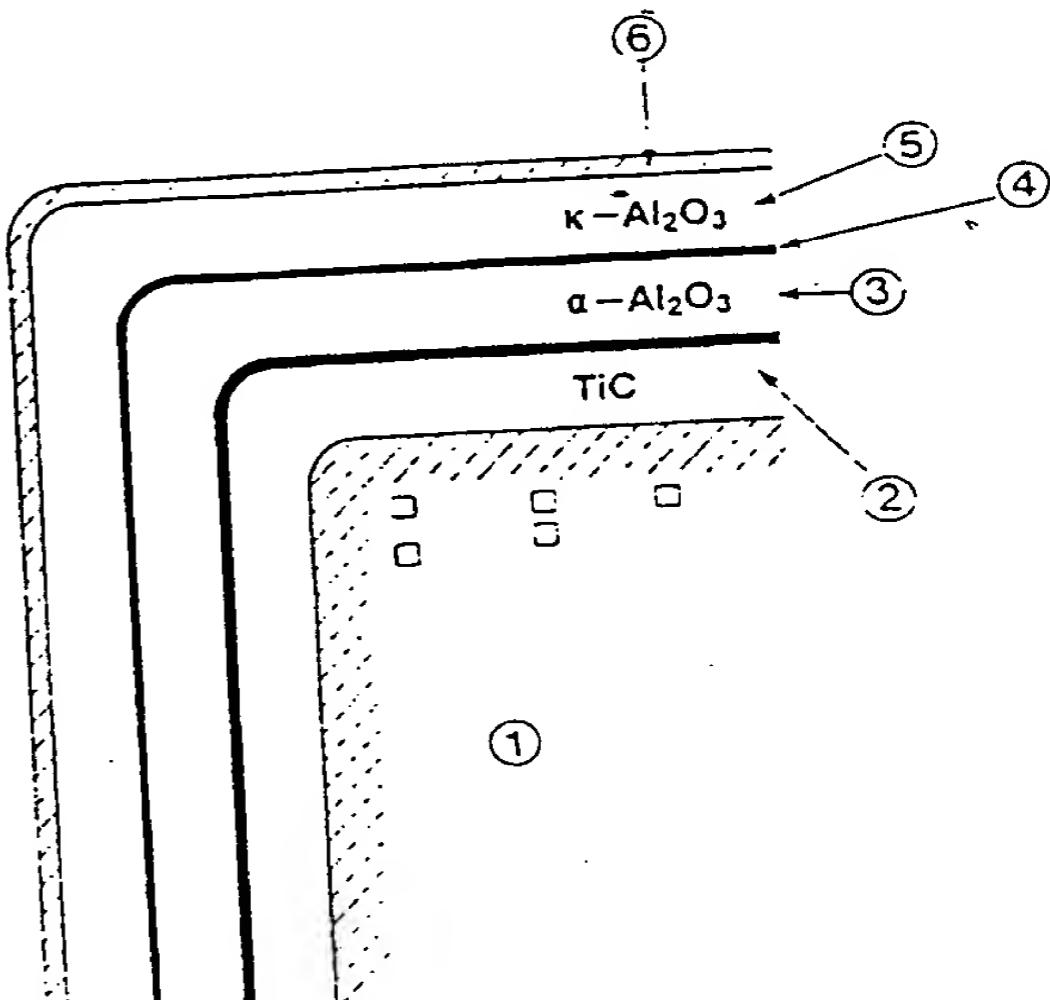
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⑳ Multi-oxide coated carbide body and method of producing the same.

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⑳ Improved properties of aluminum oxide wear layers on cemented carbides and related substrates can be obtained by combining the two alumina polymorphs (α -Al₂O₃ and kappa-Al₂O₃) as multilayers. The nucleation of α -Al₂O₃ and kappa-Al₂O₃ can be controlled by means of modification layers. According to this invention, it is thus possible to CVD-deposit an oxide multicoating layer consisting of clearly specified layers of α -Al₂O₃ and kappa-Al₂O₃. Preferably, α -Al₂O₃ is deposited first by CVD on a TiC coated cemented carbide substrate followed by the said coating layer of kappa-Al₂O₃.

Fig.3



0 408 535 A1